



COLORSYSTEM.

Introducing ColorSystem New Generation.

The most comprehensive line of products available
for the finest in professional refinishing.

COLORSYSTEM NEW GENERATION: EXPANDS YOUR BUSINESS.

AND YOUR PROFIT OPPORTUNITY.

ColorSystem New Generation was formulated and approved for all vehicle finishes. This professional factory-quality refinishing system can be used on all makes and models, giving you the opportunity to expand your business and your profits.

ColorSystem has consistently led the industry by featuring products engineered for unsurpassed quality while adhering to today's strictest environmental standards. These same standards are inherent in ColorSystem New Generation: delivering a deep, rich finish with waterborne, eco-friendly paints that apply faster than traditional painting methods and with less waste. It will reflect beautifully on your customers' vehicles and your business.

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ColorSystem New Generation has the abrasive products designed to offer you greater speed and ease. These products are ready for any job – from stripping large, flat surfaces to working on small, intricate details.

2¾" CONTINUOUS ROLLS

Continuous adhesive roll for a variety of shop applications. Strong proprietary backing for long-lasting cut. Uniform abrasive coating for an even, consistent scratch pattern. Available in 2¾" PSA rolls with a grit range of P80 – P400.

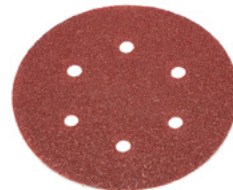
BMW Part #	Product	Grit	Qty
51 91 2 156 587	Continuous Adhesive Roll P80	80 grit	1
51 91 2 156 588	Continuous Adhesive Roll P180	180 grit	1
51 91 2 156 589	Continuous Adhesive Roll P220	220 grit	1
51 91 2 156 590	Continuous Adhesive Roll P320	320 grit	1
51 91 2 156 591	Continuous Adhesive Roll P400	400 grit	1



6" x 6" VACUUM GRIP DISCS

Coarse cut, aggressive and fast-cutting. Heavyweight paper for demanding stock removal applications. Highly flexible with superior grain retention and edge wear.

BMW Part #	Product	Grit	Qty
51 91 2 156 592	CC P80	80 grit	25
51 91 2 156 593	CC P150	150 grit	25



2" & 3" GRINDING DISCS AND HOLDERS

Grinding discs made of premium aluminum oxide grains bonded to a special, durable polymer backing. Can be used without a backing pad. Small-diameter grinding disc for use in small areas is ideal for grinding welds and seams. High-strength resin bonding for long product life. Features quick-release "R" type holder for easy disc mounting.

BMW Part #	Product	Grit	Qty
51 91 2 156 594	MD P50 – 2"	50 grit	25
51 91 2 156 595	MD P80 – 2"	80 grit	25
51 91 2 156 596	MD P120 – 2"	120 grit	25
51 91 2 156 597	MD P50 – 3"	50 grit	25
51 91 2 156 598	MD P80 – 3"	80 grit	25
51 91 2 156 599	MD P120 – 3"	120 grit	25
51 91 2 156 600	Grinding Disc Holder – 2"	2" Holder	1
51 91 2 156 601	Grinding Disc Holder – 3"	3" Holder	1



SURFACE PREP DISCS

Ideal for cleaning and conditioning small areas. Can be used to remove rust, gasket material or oxidation. Nonwoven abrasive material conforms to surface. Features quick-release "R" type holder for easy disc mounting.

BMW Part #	Product	Grit	Qty
51 91 2 156 602	SP Coarse (Gold)	Coarse	25
51 91 2 156 603	SP Medium (Maroon)	Medium	25



3" CUT-OFF WHEELS

Special bond to minimize wear, as well as promote strength and longer life. Premium performance – make precision cuts on all body panels and unibody frame rails. Able to cut auto body panels, stripped or rusted bolts and clamps.

BMW Part #	Product	Qty
51 91 2 156 604	COW 3" x 1/32"	5
51 91 2 156 605	COW 3" x 1/16"	5



¾" ABRASIVE SANDING ZIRCONIA BELTS

Mini abrasive belts with a narrow width for use in small areas. Ideal for grinding welds and seams. Can be used for grinding, cleaning and deburring in hard-to-reach areas.

BMW Part #	Product	Grit	Qty
51 91 2 156 634	AB P80 – 13"	80 grit	20
51 91 2 156 635	AB P120 – 13"	120 grit	20
51 91 2 156 636	AB P180 – 13"	180 grit	20
51 91 2 156 637	AB P80 – 20½"	80 grit	20
51 91 2 156 638	AB P120 – 20½"	120 grit	20
51 91 2 156 639	AB P180 – 20½"	180 grit	20



¾" SURFACE CONDITIONING BELTS

Ideal for cleaning and conditioning small areas. Can be used to remove rust, gasket material or oxidation.

BMW Part #	Product	Size	Qty
51 91 2 156 640	SB Coarse (Gold)	13"	10
51 91 2 156 641	SB Medium (Maroon)	13"	10
51 91 2 156 642	SB Fine (Blue)	13"	10
51 91 2 156 644	SB Medium (Maroon)	20½"	10
51 91 2 156 645	SB Fine (Blue)	20½"	10



VACUUM SANDING DISCS – PREP MESH

This revolutionary, new sanding material allows virtually dust-free sanding when used with a vacuum sanding system. Thousands of small holes let you immediately vacuum away dust and other particles that could otherwise clog the disc surface. The result is a uniform sanding pattern and perfectly smooth surface. Achieve a more consistent finish, extended product life, reduced use of materials and minimized environmental impact.

BMW Part #	Product	Grit	Qty
6" Diameter			
51 91 2 156 609	PM P80 – 6"	80 grit	50
51 91 2 156 610	PM P180 – 6"	180 grit	50
51 91 2 156 611	PM P240 – 6"	240 grit	50
51 91 2 156 612	PM P320 – 6"	320 grit	50
51 91 2 156 613	PM P400 – 6"	400 grit	50
51 91 2 156 614	PM P600 – 6"	600 grit	50
51 91 2 156 615	PM P800 – 6"	800 grit	50



BMW Part #	Product	Grit	Qty
3" Diameter			
51 91 2 156 616	PM P80 – 3"	80 grit	50
51 91 2 156 617	PM P180 – 3"	180 grit	50
51 91 2 156 618	PM P240 – 3"	240 grit	50
51 91 2 156 619	PM P320 – 3"	320 grit	50
51 91 2 156 620	PM P400 – 3"	400 grit	50
51 91 2 156 621	PM P600 – 3"	600 grit	50
51 91 2 156 622	PM P800 – 3"	800 grit	50



BMW Part #	Product	Grit	Qty
2¾" Vacuum Roll			
51 91 2 156 623	Mesh Roll P80	80 grit	1
51 91 2 156 624	Mesh Roll P180	180 grit	1
51 91 2 156 625	Mesh Roll P240	240 grit	1
51 91 2 156 626	Mesh Roll P320	320 grit	1
51 91 2 156 627	Mesh Roll P400	400 grit	1



SOFT PADS

Nonwoven abrasive pads with three-dimensional media made with cut fiber strands. A very flexible product, ideal for use on contoured surfaces; use it for fine finishing and surface preparation.

BMW Part #	Product	Grit	Qty
51 91 2 156 571	Soft Pad P360 (RED)	360 grit	25
51 91 2 156 572	Soft Pad P1500 (GRAY)	1500 grit	25



WATERPROOF PAPER SHEETS

Wet-sanding sheets are waterproof, with latex-saturated paper as a backing material and an extra-durable grit bonding. Available in 9" x 11" sheets; recommended for manually wet- and dry-sanding top coats, clear coats and composite materials. Waterproof fine prep sheets are available in 5½" x 9".

BMW Part #	Product	Grit	Qty
9" x 11" Waterproof Sheets for Wet Sanding			
51 91 2 156 573	WS P220	220 grit	50
51 91 2 156 574	WS P320	320 grit	50
51 91 2 156 575	WS P400	400 grit	50
51 91 2 156 576	WS P500	500 grit	50
51 91 2 156 577	WS P600	600 grit	50
51 91 2 156 578	WS P800	800 grit	50



BMW Part #	Product	Grit	Qty
5½" x 9" Waterproof Sheets for Fine Prep			
51 91 2 156 579	FP P1000	1000 grit	50
51 91 2 156 580	FP P1200	1200 grit	50
51 91 2 156 581	FP P1500	1500 grit	50
51 91 2 156 582	FP P2000	2000 grit	50

4½" x 5½" HAND DRY-SANDING PADS

Soft sanding pads for sanding profiled surfaces and irregular, difficult-to-reach details by hand. The foam base is grip-friendly and applies pressure evenly, reducing the risk of sanding through the surface. The special stearate coating prevents clogging.

BMW Part #	Product	Grit	Qty
51 91 2 156 583	HDS P320	320 grit	20
51 91 2 156 584	HDS P400	400 grit	20
51 91 2 156 585	HDS P600	600 grit	20
51 91 2 156 586	HDS P800	800 grit	20



6" CLEAR COAT SANDING FOAM DISCS – FINE PREP

Foam-backed discs with abrasive grains bonded evenly to the fabric face; the fine pattern produces an improved finish. Fabric-and-foam construction allows water and air to flow freely around the abrasive, and away from the work surface. Foam discs work especially well when sanding curved and contoured surfaces, corners and edges. Excellent for panel blending and pre-buff surface preparation.

BMW Part #	Product	Grit	Qty
51 91 2 156 606	FP P1000	1000 grit	10
51 91 2 156 607	FP P2000	2000 grit	10
51 91 2 156 608	FP P4000	4000 grit	10



6" CLEAR COAT SANDING FILM DISCS

Film-backed abrasives perfect for use on scratch-resistant clear coats. Silicon carbide grains quickly produce a fine, consistent surface finish. Extremely durable and long-lasting with excellent resistance to clogging. Suitable for both wet and dry sanding.

BMW Part #	Product	Grit	Qty
51 91 2 156 632	DP P1000	1000 grit	50
51 91 2 156 633	DP P1500	1500 grit	50



GUIDE COAT

An excellent visual control for precise sanding. Highlight scratches and surface imperfections by applying this ultra-fine powder. Available in 100 gram container with easy-to-use hand-pad applicator.

BMW Part #	Product	Qty
51 91 2 156 666	Guide Coat	1



The foundation of any great refinishing project is following the required steps and using the finest tools and supplies. From the preliminary steps through the sanding and buffing process, everything you need is available. And that includes the important last step of dust removal.

ACCESSORIES – BACK-UP PADS

Grip attachments for use with mesh abrasives. Multi-hole pads offer superior vacuum performance. Precision-molded foam pads are balanced for 12,000 rpm use. Available in different densities for flat and contoured surfaces.

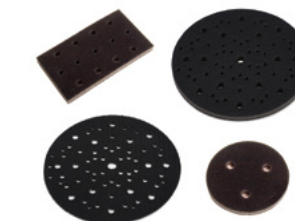
BMW Part #	Product	Size	Qty
51 91 2 156 646	PM Vacuum Pad – 3"	3"	1
51 91 2 156 647	PM Vacuum Pad – 6"	6"	1
51 91 2 156 648	PM Vacuum Pad (Soft)	6"	1
51 91 2 156 649	PM Soft Pad	6"	1
51 91 2 156 650	PM Vacuum Pad (6 Hole)	6"	1



ACCESSORIES – INTERFACE PADS

Specially constructed grip multi-hole pads for use with mesh abrasives. Excellent for contoured surface finishing.

BMW Part #	Product	Size	Qty
51 91 2 156 651	Mesh Roll Interface Pad – 5"	2 3/4" x 5" x 3/8"	5
51 91 2 156 652	Mesh Roll Interface Pad – 7 1/2"	2 3/4" x 7 1/2" x 3/8"	5
51 91 2 156 653	PM Interface Pad – 3"	3"	5
51 91 2 156 654	PM Pad Protector – 3"	3"	5
51 91 2 156 655	PM Interface Pad – 6"	6"	5
51 91 2 156 656	PM Pad Protector – 6"	6"	5



ACCESSORIES – VACUUM BLOCKS

Vacuum-sanding hand blocks made of lightweight, precision-molded composite material offer superior performance. Include grip attachment for use with mesh abrasives.

BMW Part #	Product	Size	Qty
51 91 2 156 657	Vacuum Block Hose	3/4"	1
51 91 2 156 658	Mesh Roll Vacuum Block – 5"	2 3/4" x 5"	1
51 91 2 156 659	Mesh Roll Vacuum Block – 7 1/2"	2 3/4" x 7 1/2"	1
51 91 2 156 660	Mesh Roll Vacuum Block – 16 1/2"	2 3/4" x 16 1/2"	1



The Plastic Repair System is a cost-effective solution for repairing scratches, cracks or holes in expensive body parts and accessories. Rather than replace parts, you can now repair minor damage.

PLASTIC REPAIR KIT

For repairing scratches, cracks and holes in plastic accessories.

KIT CONTAINS:

- 3 Plastic repair adhesive sets + instructions
- 1 Cleaner + thinner
- 1 Plastic primer
- 1 Teromix gun
- 12 Reinforcement strips
- 6 Teromix static mixers
- 1 Plastic spatula
- 1 Glass-fiber fleece

BMW Part #	Qty
51 91 0 398 655	1



Replenishment Products for Plastic Repair Kit

REPAIR ADHESIVE

Rapid-curing 2-component adhesive.

BMW Part #	Qty	Shelf Life (Months)
51 91 0 398 691	50 ml	12



CLEANER & THINNER

Liquid universal cleaner for various applications.

BMW Part #	Qty	Shelf Life (Months)
51 91 0 009 712	1 liter	36



PLASTIC PRIMER

Transparent solvent-containing liquid primer in a spray can. Use to enhance effectiveness of the Repair Adhesive.

BMW Part #	Qty	Shelf Life (Months)
51 91 0 398 694	150 ml	12



TEROMIX GUN

Use to apply the Repair Adhesive.

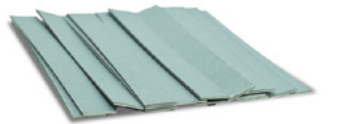
BMW Part #	Qty
51 91 0 398 682	1



REINFORCEMENT STRIPS

Metal strips for strengthening larger damages and holes in plastic.

BMW Part #	Qty
51 91 0 398 695	12



TEROMIX STATIC MIXER

Use to mix the 2-component Repair Adhesive.

BMW Part #	Qty
51 91 0 398 696	6

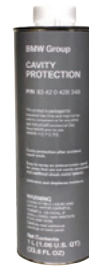


Proper preparation with the right products is critical to a successfully completed project. The Body & Paint Shop products offer everything required for a perfect job – from the start to the finish.

CAVITY PROTECTION

Cavity protection after accident repair work. Easy to spray on anticorrosion agent for areas that are not easily accessible and confined sheet-metal spaces. Infiltrates and displaces moisture.

BMW Part #	Size	Qty
83 42 0 428 348	1 liter/33.8 oz	1



CAVITY PROTECTION SPRAY

Cavity protection spray for spraying out the interior of cavities for subsequent treatment of cavity sealing following accident repair work.

BMW Part #	Size	Qty
83 42 0 428 190	400 ml/13.5 oz	1



ADHESIVE KIT BL-K1

Rapid-curing single-component adhesive.

KIT CONTAINS:

- 1 Reiniger R-1 Multi-Purpose Solvent 125 ml
- 1 Adhesive BL-K1 80 ml
- 1 Applicator tip
- 1 Spatula
- 1 Sheet Sandpaper 1.5" x 8.5"
- 1 Instruction Sheet

BMW Part #	Qty	Shelf Life (Months)
82 69 9 408 866	1	12



ADHESIVE KIT BL-K2

Rapid-curing 3-component adhesive.

KIT CONTAINS:

- 1 Reiniger R-1 Multi-Purpose Solvent 125 ml
- 1 Adhesive BL-K2 pt A 80 ml
- 1 Adhesive BL-K2 pt B 80 ml
- 1 Adhesive BL-K2 pt C 15 ml
- 1 Cartridge holder
- 2 Mixing tips
- 1 Tip connector
- 1 Cartridge opener
- 2 Applying daubers
- 1 Spatula
- 1 Cleaning cloth 6.25" x 8.25"

BMW Part #	Qty	Shelf Life (Months)
83 19 0 413 384	1	12



ADHESIVE SF-7888L

2C adhesive for bonding carbon-fiber-reinforced plastic components, e.g. for repairing roof outer skin of M6 (carbon-fiber-reinforced plastic roof). Important: Please observe repair instructions.

BMW Part #	Size	Qty
83 19 0 417 144	600 ml/20.3 oz	1



STRUCTURAL FOAM

Two-part structural foam to increase the stiffness, stability, fatigue strength and improve the vibration behavior.

BMW Part #	Size	Qty
83 19 0 007 361	420 ml/14.20 oz	1



STRUCTURAL FOAM KIT

Two-part structural foam to increase the stiffness, stability, fatigue strength and improve the vibration behavior.

BMW Part #	Qty
83 42 0 307 530	1



ADHESIVE K4

Paste-type 2K-methacrylate adhesive, which hardens at room temperature.
BMW use: material for clip repair, roof strip.

BMW Part #	Size	Qty
83 19 2 149 520	50 ml / 1.69 fl oz	1



REINIGER R1 AUTOBODY REPAIR PRIMER

Use only as directed by BMW service or repair procedures.

BMW Part #	Size	Qty
83 19 2 211 217	100 ml/3.38 oz	1



ORANGE MASKING TAPE

Easy masking placement and leaves no marks. Available in four widths.

BMW Part #	Size	Qty
83 19 2 327 633	18 mm	12/case
83 19 2 327 634	24 mm	9/case
83 19 2 327 635	36 mm	6/case
83 19 2 327 636	48 mm	6/case



BLUE FINE LINE TAPE

For highly precise masking of critical areas.

BMW Part #	Size	Qty
83 19 2 327 639	3 mm	14/case



A clean surface is key to a successful repair. Specially designed cloths and wipes are available for use with solvents and cleaners – whether simply removing dust or attacking heavy engine grease and grime. Cloths and wipes are also available for fine detailing.

Microfiber Cloths

POLISHING CLOTHS

Microfiber cloth in yellow or green. Package of 3.

BMW Part #	Product	Qty
51 91 0 148 460	Yellow Microfiber Cloth	3 per pack
51 91 0 148 462	Green Microfiber Cloth	3 per pack



POLISHING HOODS (FOR ORBITAL MACHINE)

Microfiber hood for final glaze. Package of 3.

BMW Part #	Product	Qty
51 91 0 154 404	Polishing Hood (for orbital machine)	3 per pack



Surface Cleaning

SOLVENT CLOTH

For use with solvents and cleaners. Blue, interfold.

BMW Part #	Size	Qty
51 91 2 149 554	12" x 16½"	800 wipes (100 per box)



METAL RACK

Magnetic metal rack for pop-up box of Solvent Cloth.

BMW Part #	Qty
51 91 2 149 559	1



MULTI-PURPOSE WIPE

For mechanical and engine work. Blue, flat.

BMW Part #	Size	Qty
51 91 2 149 558	12" x 13"	1000 wipes (100 per pack)



TACK CLOTH

Lint-free cloth for light dust and particles. Blue, ¼ folded.

BMW Part #	Size	Qty
51 91 2 149 557	15" x 17"	180 wipes (12 per pack)



DRY POLISH CLOTH – FOLDED

For detailing – extra soft, less scratching. White, ¼ folded.

BMW Part #	Size	Qty
51 91 2 149 555	12" x 17"	300 wipes (50 per pack)



Our Polishing Products were formulated as the perfect tools for applying the final touch for a factory-quality finish.

UNIVERSAL FINISH

Grease-removing cleaner.

BMW Part #	Qty	Shelf Life (Months)
51 91 2 153 281	0.5 liter	36



INTENSIVE POLISH

For removing nibs, runs and sags.

BMW Part #	Qty	Shelf Life (Months)
51 91 2 153 279	1 liter	36



HIGH-GLOSS POLISH

For removing micro-scratches and swirls.

BMW Part #	Qty	Shelf Life (Months)
51 91 2 153 280	1 liter	36



No matter what the task at hand, ColorSystem New Generation has the products and equipment you need to optimize the preparation and application of paint, clear coat, and other materials.

PAINT SIEVE

190 microns. Suitable for waterborne materials. Minimum delivery quantity: 250.

BMW Part #	Qty
51 91 2 208 810	1



SPRAY-OUT PANEL

Metal spray-out panel for checking color matches. Includes middle line to check coverage.

BMW Part #	Qty
51 91 0 007 123	1



METAL STORAGE CAN

1-liter can for mixing and storing paint. Lined can is suitable for waterborne materials.

BMW Part #	Qty
51 91 1 052 495	1



PUTTY KNIFE

Plastic body-filler spreader.

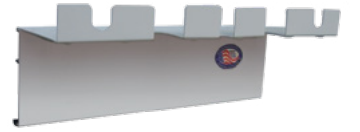
BMW Part #	Qty
51 91 9 058 348	1



MAGNETIC PAINT GUN HOLDER

Wall-mounted unit neatly holds up to 3 paint guns.

BMW Part #	Qty
51 91 0 439 434	1



PAINTING SUIT

High-quality painting suit made of anti-static synthetic fiber. Designed for improved comfort, with features such as mesh underarm ventilation for enhanced "breathability" during summer months and in high-temperature areas.

BMW Part #	Size	Qty
51 91 0 441 463	M (46/48)	1
51 91 0 441 466	L (50/52)	1
51 91 0 441 467	XL (54/56)	1
51 91 0 441 468	XXL (58/60)	1
51 91 0 441 469	3XL (62/64)	1



RPS 0.9 L CUPS

Disposable, low-weight cup system for spraying and short-term storage.

BMW Part #	Qty
51 91 2 149 215	40



RPS 0.6 L CUPS

Disposable, low-weight cup system for spraying and short-term storage.

BMW Part #	Qty
51 91 2 149 214	57



These refinishing products were specifically crafted and formulated for preparing the vehicle before and after painting. Please note: Your BMW Center must be enrolled in the Virtual Warehouse Program to order these products.



CLEANERS

Remove films and foreign substances from work surfaces.

BMW Part #	Product	Size	Shelf Life (Months)
51 91 0 033 068	Antistatic Cleaner	5 liters	60
51 90 0 033 070	Antistatic Cleaner (Aerosol)	14 oz.	24
51 91 0 038 631	HydroColor Cleaner Plus	5 liters	60
51 91 0 037 218	HydroColor Cleaner (25 g/l)	3.5 liters	24
51 91 0 033 049	Plastic Cleaner	20 oz.	24
51 91 0 038 705	Bug & Tar Remover	3.785 liters	60

PRIMERS

For surface preparation prior to basecoats.

BMW Part #	Product	Size	Shelf Life (Months)
51 91 2 347 904	1K Primer (Aerosol)	14.3 oz.	24
51 91 2 347 909	2K Epoxy Primer (Aerosol)	8.9 oz.	24
51 91 0 033 035	2K Primer Surfacer	3.5 liters	24
51 91 0 033 040	2K HS-Repair Filler	3.5 liters	24
51 91 2 337 696	2.1 Hi-Def Filler Light	3.5 liters	24
51 91 2 337 697	2.1 Hi-Def Filler Dark	3.5 liters	24
51 91 2 337 698	2.1 Hi-Def Sealer Light	3.5 liters	24
51 91 2 337 699	2.1 Hi-Def Sealer Dark	3.5 liters	24
51 91 0 033 044	Plastic Primer	1 liter	24
51 91 0 038 466	Plastic Primer (Aerosol)	10.5 oz.	24
51 91 0 038 467	Low VOC Adhesion Promoter	1 liter	24

HARDENERS/ACTIVATORS/ADDITIVES

Normal, fast and slow hardeners for polyester products and activators for epoxy products.

BMW Part #	Product	Size	Shelf Life (Months)
51 91 0 033 052	2K HS Hardener Slow	1 liter	36
51 91 0 033 053	2K HS Hardener Normal	1 liter	36
51 91 0 033 054	2K HS Hardener Fast	1 liter	36
51 91 2 337 693	2.1 Hi-Def Hardener Slow	2.5 liters	36
51 91 2 337 692	2.1 Hi-Def Hardener Normal	2.5 liters	36
51 91 2 337 691	2.1 Hi-Def Hardener Fast	2.5 liters	36
51 91 0 037 469	Metal Primer Activator Low VOC	1 liter	24
51 91 2 347 908	2.1 Frozen Finish Hardener	1 liter	36
51 91 0 037 502	Matting Agent Low VOC	1 liter	48
51 91 0 033 048	2K Flex-Additive	1 liter	36

THINNERS

Change viscosity for specialist repairs or other work requirements.

BMW Part #	Product	Size	Shelf Life (Months)
51 91 0 033 061	2K Thinner Fast	5 liters	60
51 91 0 033 062	2K Thinner Normal	5 liters	48
51 91 0 033 063	2K Thinner Slow	5 liters	60
51 91 0 033 970	2K Thinner Extra Slow	1 liter	60
51 91 2 337 694	2.1 Hi-Def Thinner	1 liter	60
51 91 2 337 700	2.1 Hi-Def Sealer Additive	2.5 liters	60
51 91 2 355 217	2.1 Hi-Def Sealer Additive Slow	2.5 liters	24
51 91 0 036 469	2K Advanced Dry Promoter	1 liter	24
51 91 0 033 066	HydroColor Thinner	5 liters	24
51 91 0 038 632	HydroColor DI Water Slow	1 liter	24

Achieve a deep, rich finish with waterborne, eco-friendly ColorSystem paints that go on quicker and with less waste than traditional painting methods while adhering to today's strictest environmental standards.



HYDROCOLOR BASECOAT TINTS

Waterborne basecoats.

BMW Part #	Name	Tint #	Size	Shelf Life (months)
51 91 2 337 607	Concord	7607	1 liter	48
51 91 2 337 608	Eggplant	7608	0.5 liter	48
51 91 2 337 609	Aegean	7609	1 liter	48
51 91 2 337 610	Midnight	7610	0.5 liter	48
51 91 2 337 611	Sapphire	7611	0.5 liter	48
51 91 2 337 612	Blueberry	7612	1 liter	48
51 91 2 337 613	Merlot	7613	0.5 liter	48
51 91 2 337 614	Indigo	7614	1 liter	48
51 91 2 337 615	Mulberry	7615	1 liter	48
51 91 2 337 616	Mahogany	7616	0.5 liter	48
51 91 2 337 617	Sangria	7617	0.5 liter	48
51 91 2 337 618	Ruby	7618	0.5 liter	48
51 91 2 337 619	Rosewood	7619	0.5 liter	48
51 91 2 337 620	Chianti	7620	0.5 liter	48
51 91 2 337 621	Crimson	7621	0.5 liter	48
51 91 2 337 622	Brick	7622	0.5 liter	48
51 91 2 337 623	Coral	7623	0.5 liter	48
51 91 2 337 624	Bittersweet	7624	0.5 liter	48
51 91 2 337 625	Cordovan	7625	0.5 liter	24
51 91 2 337 626	Pumpkin	7626	0.5 liter	48
51 91 2 337 627	Goldenrod	7627	0.5 liter	48
51 91 2 337 628	Olive	7628	0.5 liter	48
51 91 2 337 629	Sundance	7629	0.5 liter	36
51 91 2 337 630	Sunflower	7630	0.5 liter	48
51 91 2 337 631	Toffee	7631	0.5 liter	48
51 91 2 337 632	Hunter	7632	0.5 liter	48
51 91 2 337 633	Black Forest	7633	1 liter	48
51 91 2 337 634	Forest	7634	0.5 liter	48
51 91 2 337 635	Galaxy	7635	1 liter	48
51 91 2 337 636	Granite	7636	0.5 liter	48
51 91 2 337 637	Uber Black	7637	1 liter	48
51 91 2 337 638	Uber Weiss	7638	1 liter	48

HYDROCOLOR BASECOAT TINTS (CONT'D)

BMW Part #	Name	Tint #	Size	Shelf Life (Months)
51 91 2 337 639	Arctic	7639	1 liter	48
51 91 2 337 640	Micro Weiss	7640	0.5 liter	48
51 91 2 337 641	Basecoat Effect Stabilizer	7641	1 liter	24
51 91 2 337 642	Major Steel	7642	1 liter	24
51 91 2 337 643	Uber Steel	7643	1 liter	24
51 91 2 337 644	Steel	7644	1 liter	24
51 91 2 337 645	Micro Steel Minor	7645	0.5 liter	24
51 91 2 337 646	Steel Clear Effect	7646	1 liter	24
51 91 2 337 647	Silver Bullion	7647	1 liter	24
51 91 2 337 648	Bullion	7648	1 liter	24
51 91 2 337 649	Micro Silver Bullion	7649	1 liter	24
51 91 2 337 650	Micro Steel	7650	1 liter	24
51 91 2 337 651	Weiss Perle	7651	0.5 liter	36
51 91 2 337 652	Micro Weiss Perle	7652	0.5 liter	36
51 91 2 337 653	Golden Perle	7653	0.5 liter	36
51 91 2 337 654	Micro Iris Perle	7654	0.5 liter	36
51 91 2 337 655	Iris Perle	7655	0.5 liter	36
51 91 2 337 656	Micro Bronze Perle	7656	0.5 liter	36
51 91 2 337 657	Bronze Perle	7657	0.5 liter	36
51 91 2 337 658	Blush Perle Effect	7658	0.5 liter	36
51 91 2 337 659	Aztec Gold	7659	0.5 liter	24
51 91 2 337 660	Lilac Perle	7660	0.5 liter	36
51 91 2 337 661	Jungle Perle	7661	0.5 liter	36
51 91 2 337 662	Fern Perle	7662	0.5 liter	36
51 91 2 337 663	Pine Perle	7663	0.5 liter	36
51 91 2 337 664	Penny Perle	7664	0.5 liter	36
51 91 2 337 665	Shimmer Weiss	7665	0.5 liter	36
51 91 2 337 666	Shimmer Moss	7666	0.5 liter	36
51 91 2 337 667	Shimmer Penny	7667	0.5 liter	36
51 91 2 337 668	Shimmer Bronze	7668	0.5 liter	36
51 91 2 337 669	Shimmer Cobalt	7669	0.5 liter	36
51 91 2 337 670	Shimmer Jade	7670	0.5 liter	36
51 91 2 337 673	Valencia	7673	0.5 liter	24
51 91 2 337 674	Tropic	7674	0.5 liter	48
51 91 2 337 675	Sedona (Constricted Use)	7675	0.5 liter	36
51 91 2 337 676	Sonoma (Constricted Use)	7676	0.5 liter	36
51 91 2 337 677	Key West (Constricted Use)	7677	0.5 liter	24
51 91 2 337 678	Mardis Gras (Constricted Use)	7678	0.5 liter	24
51 91 2 337 679	Carnivale (Constricted Use)	7679	0.5 liter	24
51 91 2 337 680	Rio (Constricted Use)	7680	0.5 liter	24
51 91 2 337 681	Monte Carlo (Constricted Use)	7681	0.5 liter	24
51 91 2 337 682	Venetian (Constricted Use)	7682	0.5 liter	24
51 91 2 337 683	Sahara Perle (Constricted Use)	7683	0.5 liter	24
51 91 2 337 684	Tahitian Perle (Constricted Use)	7684	0.5 liter	24
51 91 2 347 902	Glanzte Silber (Constricted Use)	7902	0.5 liter	24

HYDROCOLOR BASECOAT ASSOCIATED PRODUCTS

Products that help to control basecoat application and drying.

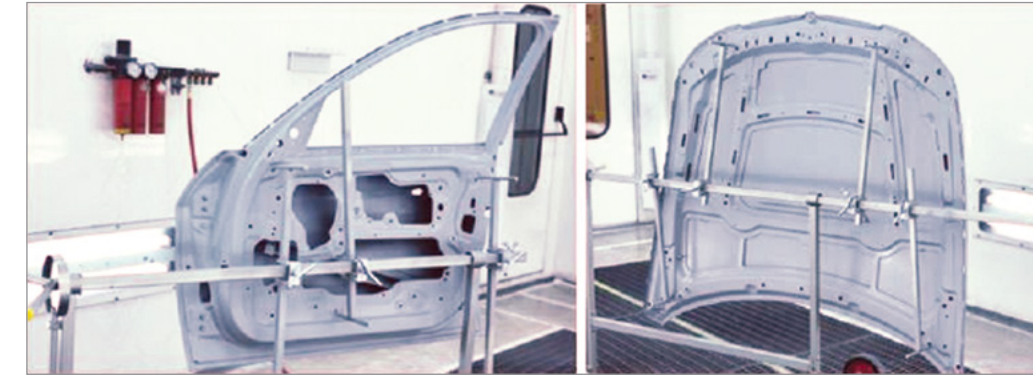
BMW Part #	Name	Tint #	Size	Shelf Life (Months)
51 91 2 337 671	Stabilizer Unique	7671	3.5 liters	24
51 91 2 337 672	Clear Effect	7672	3.5 liters	24
51 91 2 337 685	B/C Regulator		3.5 liters	24
51 91 2 337 686	B/C Regulator SLH		3.5 liters	24
51 91 2 337 687	Blend		3.5 liters	24
51 91 2 348 896	Blend Slow		3.5 liters	24
51 91 2 337 688	Basecoat Activator		0.5 liter	24
51 91 2 348 897	Blend Stabilizer		3.5 liters	60

CLEARCOAT

For UV protection over basecoats.

BMW Part #	Name	Size	Shelf Life (Months)
51 91 2 337 690	2.1 Hi-Def Clear Performance	5.0 liters	48
51 91 2 337 695	2.1 Hi-Def Clear Premium	5.0 liters	48
51 91 0 033 964	2K High Performance HS Clear	5.0 liters	60
51 91 2 337 689	2K Frozen Finish	5.0 liters	48
51 91 0 036 356	2K HS Clear Low VOC	5.0 liters	48

Accessories designed for total compatibility with ColorSystem to make jobs easier and faster.

**PAINT SHOP STAND**

For mounting vehicle parts (engine, hood, fenders, bonnets, doors, bumpers, spoilers) for spraying and drying jobs.

BMW Part #	Product	Qty
81 45 9 429 032	Paint Shop Stand	1

COLORSYSTEM COLOR TOOLS

Ensure absolute matches of all factory and custom colors.

BMW Part #	Product	Description	Qty
51 91 2 209 066	OEM Domestic & Import 09, 10, 11	Chip Book, printed	1
51 91 2 220 729	OEM Domestic & Import 10, 11, 12	Chip Book, printed	1
51 91 2 347 912	OEM Domestic & Import 11, 12, 13	Chip Book, printed	1
51 91 2 337 701	ColorSystem Fan Deck	Tinting Guide Fan Deck (Solid & Effect)	1
51 91 2 337 704	ColorSystem Formula Sprayout Illustration	ColorSystem color variant sprayout	1
51 91 2 337 702	Effect Deck	Effect Variant Deck	1
51 91 2 337 703	Accessory Deck	Accessory Illustration Decks	1
51 91 2 337 705	Mixing Machine Magnet (Set)	Mixing Machine Magnet (Set)	1
51 91 2 337 706	ColorSystem ColorWheel	ColorSystem ColorWheel Poster	1
51 91 2 284 957	Acquire Plus EFX	New Spectrophotometer	1

MIXING MACHINE

Provides complete mixing of all colors in basecoats.

BMW Part #	Product	Qty
Fillon Technologies 150 Quick Mix Parts List		
51 91 0 440 582	Fillon Quick Mix Motor	1
51 91 0 440 583	Fillon Quick Mix Base	1
51 91 0 440 584	Fillon Quick Mix Liter Shelf	1
51 91 0 440 585	Box / 6 Fillon Quick Mix S35 Mixing Lid – 3.0/3.5 liter	6
51 91 0 440 586	Box / 6 Fillon Quick Mix S35 Mixing Lid – 0.5/1.0 liter	6
51 91 0 440 573	Box / 6 Fillon QM Platform	6

YADA

YADA is a systems integrator for Axalta Coating Systems*

BMW Part #	Product	Description	Qty
51912152467	Scale PMA 7501-X Quality	Digital scale for use with TopMix	1
51910494391	Covers for Scale	Scale pan covers	10
51910034397	Full YADA Software, Top Mix CPU,	ColorSystem formula retrieval, Printer, CPU, printer	1
51912152468	Top Mix Terminal	Explosion-proof for use in mixing room	1

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MISCELLANEOUS ACCESSORIES

Make the job that much easier with matched accessories.

BMW Part #	Product	Description	Qty
51 91 0 417 337	Computer Cabinet	3 Shelves, holds up to 21" monitor	1
51 91 0 440 574	Spray-out Panel Cabinet 1		
51 91 0 034 392	Mixing Table	FP Mixing Table TBL 90	1
51 91 0 417 001	Plain Labels for Windows	Package of 1000 dedicated for ColorSystem formula retrieval	1
51 91 2 347 910	Controlled Rate Pouring Spout	Box of 6	6
51 91 2 347 911	Controlled Rate Pouring Spout Adapter 42 mm	Box of 16	16
51 91 0 034 407	1 Liter Pouring Spout	Package of 20	20
51 91 0 415 256	BA Mixing Stick		1
51 91 0 415 257	WM Mixing Stick		1
51 91 0 415 258	JK Mixing Stick		1
51 91 0 415 259	RGK Mixing Stick		1
51 91 0 417 000	32 oz. Plastic Mixing Cup	Package of 100	1
51 91 0 034 403	Lids for 32 oz. Mixing Cup	Package of 25	1
51 91 0 034 395	MSDS	English, printed	1

SPRAYING EQUIPMENT - SATA

German-made SATA spray guns and spray gun accessories.

BMW Part #	Product /Description	Qty
51 91 2 149 210	SATA 100B/F 1.4 Nozzle Size A primer and filler gun used for the application of ColorSystem low-build Primer Sealer	1
51 91 2 220 992	SATAJet 4000 B HVLP WSB Digital Spray Gun HVLP top coat gun used for HydroColor Basecoat	1
51 91 2 149 218	Fluid Tip 1.7 – for SATA 100 B/F HVLP Complete nozzle set with 1.7 fluid tip for 100B/F high-build Primer Filler	1
51 91 2 220 997	SATA 4000 HVLP Digital 1.3C nozzle size HVLP top coat gun used for HydroColor Basecoat in extreme conditions	1
51 91 2 220 998	SATA 4000 HVLP Digital 1.3LV nozzle size HVLP top coat gun used for HydroColor Basecoat in extreme conditions	1
51 91 2 220 995	Fluid Tip WSB – for SATA 4000 HVLP Complete nozzle set with WSB fluid tip for SATA 4000 HVLP spray gun	1
51 91 2 220 993	Fluid Tip 1.3C – for SATA 4000 HVLP Complete nozzle set with 1.3C fluid tip for SATA 4000 HVLP spray gun	1
51 91 2 220 994	Fluid Tip 1.3LV – for SATA 4000 HVLP Complete nozzle set with 1.3LV fluid tip for SATA 4000 HVLP spray gun	1
51 91 2 220 999	SATAJet 4000 B RP 1.2 Digital Top Coat gun used for optional use of New Generation HydroColor Basecoat	1
51 91 2 221 000	SATAJet 4000 B RP 1.2W Digital Top Coat gun used for optional use of New Generation HydroColor Basecoat	1
51 91 2 221 003	SATAJet 4000 B RP 1.3 Digital Top Coat gun used for optional use of clear coats and New Generation HydroColor Basecoat in hot/dry conditions.	1
51 91 2 221 004	Fluid Tip 1.2 – for SATA 4000 RP Complete nozzle set with 1.2 fluid tip for SATA 4000 RP spray gun	1
51 91 2 221 005	Fluid Tip 1.2W – for SATA 4000 RP Complete nozzle set with 1.2W fluid tip for SATA 4000 RP spray gun	1
51 91 2 221 006	Fluid Tip 1.3 – for SATA 4000 RP Complete nozzle set with 1.3 fluid tip for SATA 4000 RP spray gun	1
51 91 2 149 212	Bench Gun Holder Mixing bench gun holder for a single gun.	1
51 91 2 149 213	Wall Gun Holder Wall-mounted gun holder for up to 3 guns. Suitable for use with RPS system	1
51 91 2 149 209	SATA Viscosity Cup Metal cup for measuring viscosity of ColorSystem products	1
51 91 2 149 201	SATA Dry-Jet Stand with Two Dry-Jet Blowers Stand with 2 blow guns that can each be rotated 360°. Height of the stand can also be adjusted.	1
51 91 2 149 207	SATA 0/464 One-Stage Filter Single-stage activated charcoal filter with outlet module	1
51 91 2 149 206	SATA 0/244 Two-Stage Filter Economical fine-filter two-stage filtration. 70 cfm air-flow capacity	1

Continued

SPRAYING EQUIPMENT – SATA (CONT'D)

BMW Part #	Product /Description	Qty
51 91 2 149 203	SATA 0/484 Three-Stage Filter Triple-stage filter with a pressure regulator and outlet module. Pressure regulator with gauge allows easy pressure adjustment. High air flow capacity at 130 cfm at 90 psi. For installation in paint booths, preparation areas.	1
51 91 2 149 204	SATA 0/284 Three-Stage Filter Economical three-stage filter unit with 70 cfm air-flow capacity. For installation in paint booths, preparation areas, and other workshop areas.	1
51 91 2 149 208	35' Hose for Spraying Non-gassing quality hose.	1
51 91 2 221 007	RPS Depot Floor standing storage rack for cases of SATA RPS cups.	1
51 91 2 221 008	RPS Adaptor for SATA Minijet Adaptor to allow use of RPS cups with the Minijet	1
51 91 2 221 009	RPS 0.3 Liter 200 Micron Plug-In Spray Cups Disposable, lightweight cup system with 200 micron sieve	60
51 91 2 221 010	RPS 0.6 Liter Cups 200 Micron Flat Spray Cups Disposable, lightweight cup system with 200 micron sieve	57
51 91 2 221 011	RPS 0.9 Liter 125 Micron Flat Cups Disposable, lightweight cup system with 125 micron sieve	40
51 91 2 221 013	SATA 200 In-Line Regulator Point-of-use regulator with gauge for use in paint booth or prep stations	1
51 91 2 221 014	Replacement Fine Filter 2nd stage	1
51 91 2 221 015	Replacement Charcoal Filter 3rd stage	1
51 91 2 221 017	Pump Spray Bottle	1



SPRAYING EQUIPMENT – IWATA

IWATA spray guns kits.

BMW Part #	Product /Description	Qty
Waterborne HVLP (WSB)		
51 91 0 439 700	IWATA HVLP Spray Gun Kit LPH400 - LVX 1.3 700 ml/Regulator	1
51 91 0 439 701	IWATA HVLP Spray Gun Kit LPH400 - LVX 1.4 700 ml/Regulator	1
51 91 0 439 702	IWATA CLEAR (NR) HVLP Spray Gun Kit LPH400 - LV 1.3 1000 ml/Regulator	1
51 91 0 439 703	IWATA CLEAR (NR) HVLP Spray Gun Kit LPH400 - LV 1.4 1000 ml/Regulator	1
51 91 0 439 706	IWATA PRIMER Spray Gun Kit LPH440 - 1.6 700 ml/Regulator	5
51 91 0 439 707	IWATA PRIMER Spray Gun Kit LPH440 - 1.8 700 ml/Regulator	1
Waterborne Conventional (RP)		
51 91 0 439 704	IWATA Waterborne Spray Gun Kit W400LV - 1.3 1000 ml/Regulator	1
51 91 0 439 705	IWATA Waterborne Spray Gun Kit W400LV - 1.4 1000 ml/Regulator	1



SPRAYING EQUIPMENT – IWATA

Accessories for IWATA spray guns and systems.

BMW Part #	Product /Description	Qty
51 91 0 440 455	Pressure Regulator (HVLP)	1
51 91 0 439 711	IWATA Aluminum Cup 700 ml	1
51 91 0 439 710	IWATA Aluminum Cup 1000 ml	1
51 91 0 439 709	IWATA Waterborne Dryer Stand with Blowguns	1
51 91 0 439 708	IWATA Waterborne Dryer Blowgun	1

EQUIPMENT & PERSONAL SAFETY ITEM REQUIREMENTS FOR COLORSYSTEM

Equipment requirements for conversion to ColorSystem: process related and personal safety.

No.	Items	Must	Recommended
1	Air-conditioned or heated mixing room (41°F/5°C to 95°F/35°C)	X	
2	Fire proof cabinet for paint storage	X	
3	Paint mixing machine	X	
4	Mixing scale	X	
5	Mixing table	X	
6	PC with color retrieval system	X	
7	Computer cabinet		X
8	Mixing sticks	X	
9	Painting manual	X	
10	VOC wallchart	X	
11	Label printer	X	
12	Color chips	X	
13	Spray booth with a minimum of 14,000 CFM	X	
14	Air supply piping in good condition, aluminum / copper piping preferred, no PVC		X
15	Air blowers / dryers, retrofitted		X
16	Air blowers / dryers, retrofitted (in hot, humid conditions)	X	
17	Air blowers, hand-held or stand-mounted (1 per booth)	X	
18	Air blowers, hand-held or stand-mounted (2 per booth)		X
19	2x spray gun for HC basecoat per booth (recommended SATA 4000 WSB and 1.3)	X	
20	1x spray gun for Clear Coat (recommended SATA NR 4000, 1.3)	X	
21	Quality spray hose, minimum diameter-3/8"	X	
22	Triple-stage filters/pressure gauges (recommended SATA 0/494)	X	
23	Viscosity cup, DIN 4 (including stop watch)	X	
24	Infrared dryer, short wave or medium wave technology		X
25	Pressurized cleaner spray bottle		X
26	Low tack dust removal wipes	X	
27	Lint-free cleaning cloths	X	
28	Strainers for water-based products (e.g., Nylon mesh, 190/150 micron)	X	
29	Spray-out color test cards suitable for water-based products	X	
30	Plastic or lined/coated mixing cups for HydroColor basecoat	X	
31	Plastic bottle (small) for controlled dispensing of HydroColor Thinner	X	
32	Temperature and humidity gauge in mixing room and booth	X	
33	DA sanders; 5 mm orbit	X	
34	DA sanders; 3 mm orbit	X	
35	Fresh air mask	X	
36	Dust mask	X	
37	Gloves	X	
38	Painting suit, lint-free, antistatic	X	
39	Safety glasses	X	
40	Paint waste; water or solvent: refer to local regulations and waste management companies	X	
